

FIG. 1

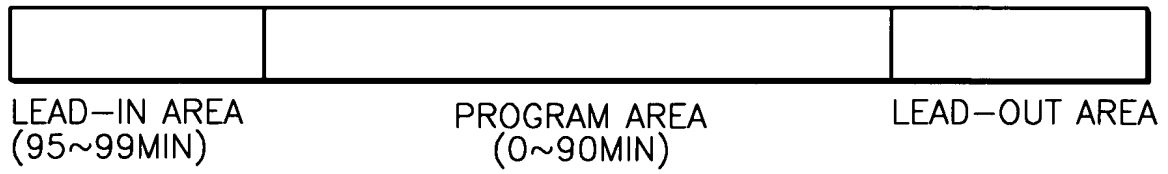


FIG. 2

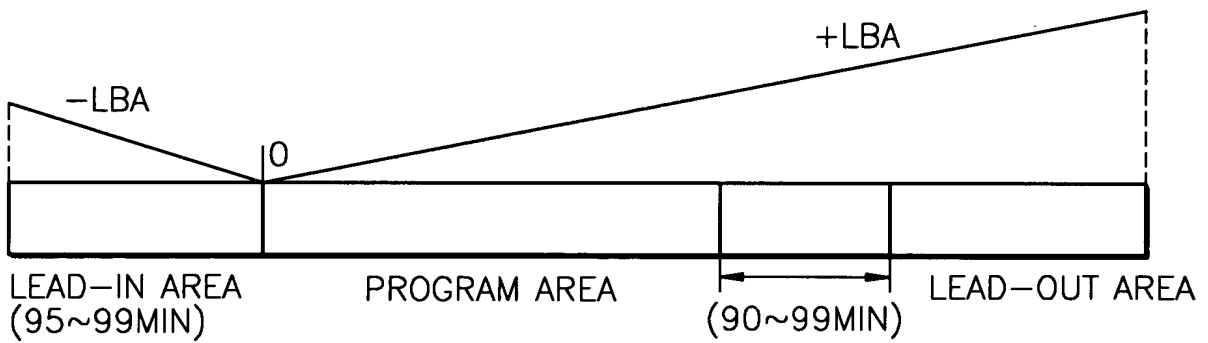


FIG. 3

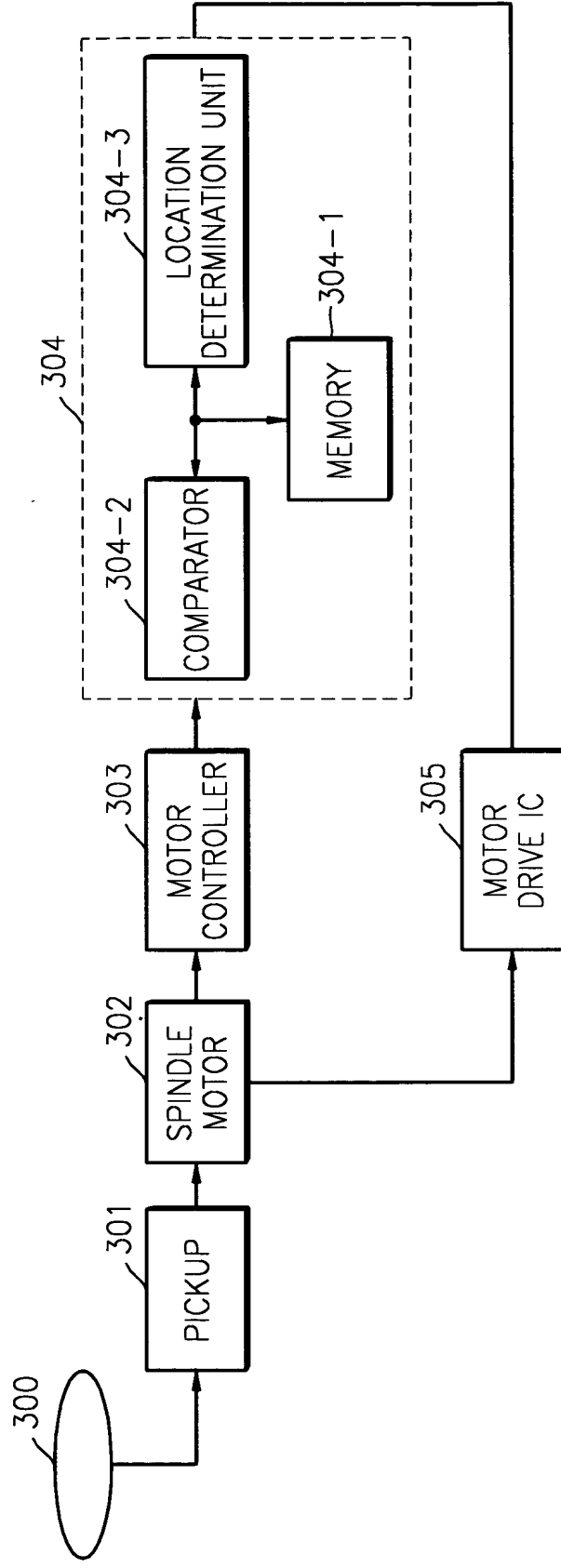


FIG. 4

SPEED FACTOR	SPINDLE ROTATION SPEED (RPM)		
	INNER AREA (25mm)	MIDDLE AREA (42.5mm)	OUTER AREA (59mm)
2x	917	539	388
4x	1834	1079	777
8x	3667	2157	1554
10x	4584	2596	1942
12x	—	3236	2331
16x	—	4314	3108
20x	—	—	3885
24x	—	—	4661

FIG. 5

